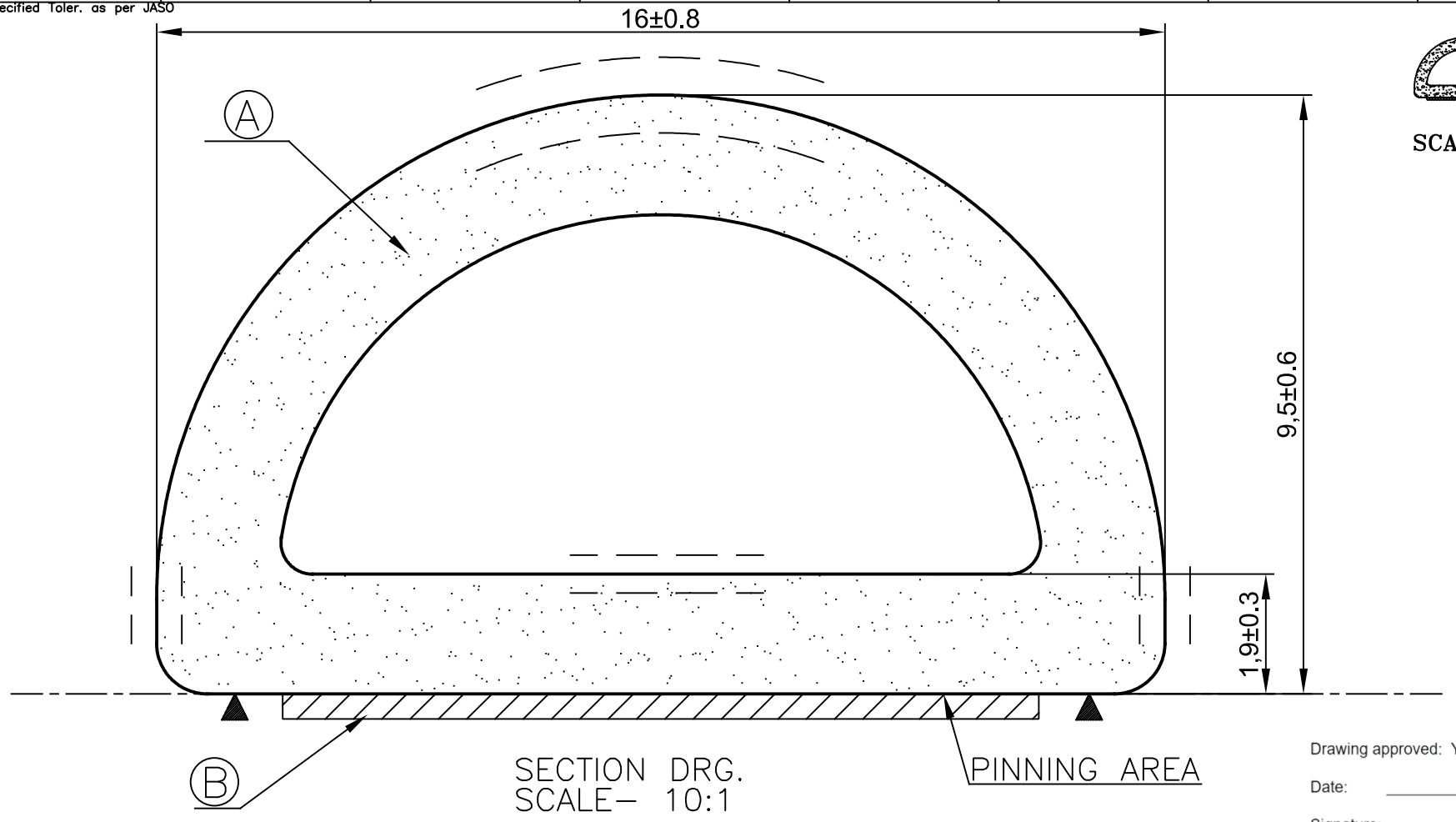
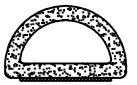
Unspecified Toler. as per JASO





SCALE 1:1

J.A.S.O. STANDARD (M305–88) – (UNIT–mm)

SIZE OF SECTION	TOLERANCE SOLID,PVC & others	TOLERANCE SPONGE
Over0.0 upto 3.0	±0.4	±0.6
Over3.0 upto 6.0	±0.5	±0.8
Over6.0 upto 10.0	±0.6	±1.0

SIZE OF SECTION	TOLERANCE SOLID,PVC & others	TOLERANCE SPONGE
Over10.0 upto 18.0	±0.8	±1.5
Over18.0 upto 30.0	±1.0	±2.0
Over30.0 upto 50.0	±1.5	±2.5

SIZE OF LENGTH	TOL.
Over300 upto 500	±7.0
Over500 upto 1000	±10.0
Over1000 upto 1500	±13.0

SIZE OF LENGTH	TOL.
Over1500 upto 2000	±16.0
Over2000 upto 3000	±20.0
Over3000 upto 4000	±25.0
Over4000 upto 5000	±30.0

NOTES:–

1. MATERIAL
   - Ⓐ EPDM SPONGE : 778, SP.GRAVITY – 0.40±0.05 .
   - Ⓑ TAPE : 12 mm AVERY DENNISON TISSUE TAPE, WHITE COLOR ,FT666 (10200101)
2. THIS INSPECTION DRG. TO BE FOLLOWED STRICTLY DURING EXTRUSION.
3. BEFORE INSPECTION, SET SHADOW AS PER REF. OF TRIANGLE ▲
4. USE DIE NO. 09GA1848.
5. CUT LENGTH – 25 METER

A-ZONE

B-ZONE

APPEARANCE SPECIFICATION					
UNITS	A ZONE		B ZONE	C ZONE	D ZONE
MM	≤Ø 1.0	≤Ø 1,5	≤Ø 1.5	≤Ø 3.0	IF THERE IS NO FUNCTIONAL ISSUE IN APPEARANCE PHENOMENON OF PART THEN ITS OK
SPOT	≤2	≤1	≤2	≤2	
LENGTH (MM)	300	300	300	300	
RESULT	ACCEPTED	ACCEPTED	ACCEPTED	ACCEPTED	

Drawing approved: Yes / No

Date: _____

Signature: _____

S.NO.	MOD.NO	MODIFICATION DETAILS	DATE	REFERENCE	SIGN.
1.					

APP.DRG.NO.		O.E.P.NO.– N/A	
REFER NOTES	SEE DRG.	SCALE – 10:1,1:1 ALL DIM. IN MM	VER. NO. 1:0 AREA SPONGE–72mm²
MATERIAL	SURFACE TREATMENT	WT/MTR– 30±5 Gms.	2026 / SIGN. / DATE
TITLE: D RUBBER WITH TISSUE TAPE		MODEL / SHEET SIZE: A4	DRN P.K.Panwar 13.01.26 CHKD P.K.Sharma 13.01.26 APPD R.S.Bisht 13.01.26
ALP A.L.P. OVERSEAS PVT. LTD. VILL GUGALKOTA, TEH. NEEMRANA, ALWAR–301706 RAJASTHAN, INDIA			DRG. NO. 09GA1848(I)

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