

CAD DRAWING DO NOT MODIFY

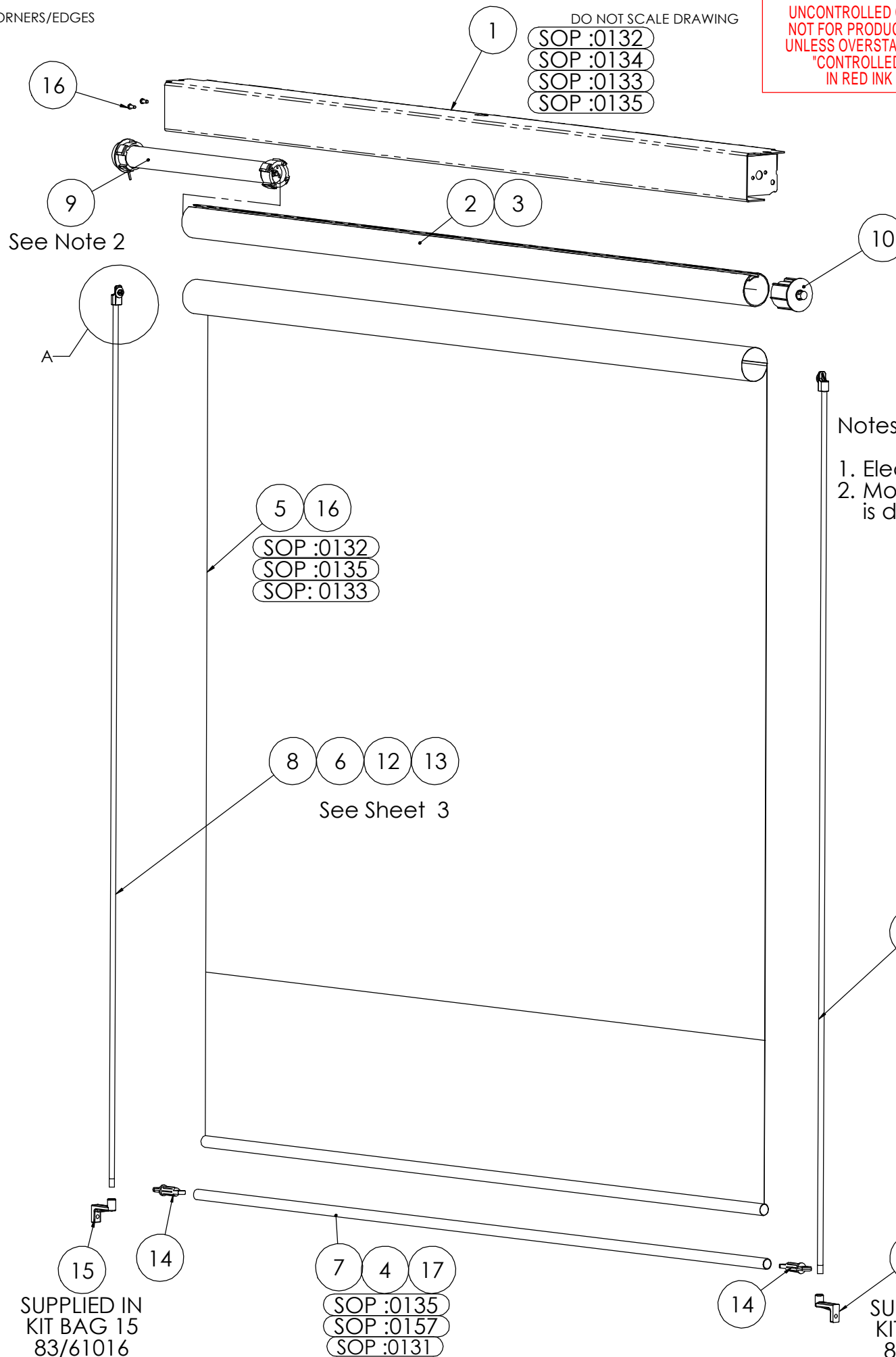
REMOVE ALL SHARP CORNERS/EDGES

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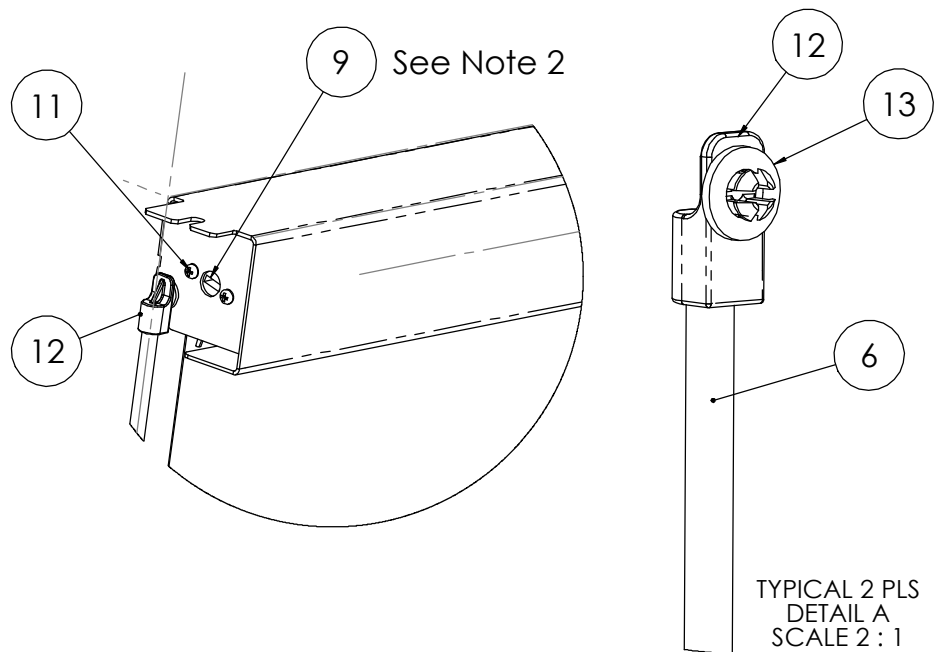
BY	DATE	ALTERATIONS	ISSUE
CVA	06/01/2021	PRODUCTION RELEASE PR21-007	A
CVA	29/01/2020	MESH & VELBEX SPLIT CHANGED. VELBEX AREA NOW 200 FROM BOTTOM WAS TOP. OVERALL WIDTH OF BLIND INCREASED BY 69.7MM. FIXING CENTRES NOW 1050.0 WAS 980.3. ROLLER TUBE NOW 1007.3 WAS 937.6. BOTTOM TUBE NOW 1021 WAS 951.3.	2
CVA	01/11/2019	INITIAL RELEASE.	1

ITEM NO.	Number	DESCRIPTION	QTY.	Units	CUTSIZE	TOL +/-	IMAGE	LOOSE
1	83/66400/01	Fabricated Backstrap	1	EACH	See Sheet 4			
2	83/64427/02	Roller Tube Assembly	1	EACH	See Sheet 3			
3	83/66400/03	Roller Tube -Section No 29/64536	1	EACH	1007.3	+0.00 -0.75		
4	83/66400/04	Guide Tube -Section No 29/50799	1	EACH	1021	+0.00 -0.75		
5	83/66400/05	WIDNEY Spec 12.4 Mesh Widney Spec 12.1 - Velbex	1	EACH	1002 x 900 1002 x 250	+/-1.0		
6	83/66400/06	Guide Bar - Dia6.35 Aluminium Rod	2	EACH	358.0			
7	83/66400/07	Lower Guide Tube Assembly	1	EACH	See Sheet 3			
8	83/66400/08	GUIDE BAR ASSY	2	EACH	See Sheet 3			Supply Loose
9	83/64537	24V Electric Motor Assembly	1	EACH				
10	83/64538	End Moulding Assembly	1	EACH				
11	502/001/001	3.5 x 8 Plas Tech Screw	2	EACH				
12	83/57450/01	Upper Guide Bar Retainer	2	EACH				
13	21/54515	RUBBER WASHER	2	EACH				
14	83/49803/1	GUIDE	2	EACH				
15	83/61016	Kit Bag 15	1	EACH				Supply Loose
16	705/000/011	Tesa Tape	2	EACH	1007.3	+/-1.0		
17	29/47187	Sealing Rubber	1	EACH	1721	+/-1.0		
30	83/58784	FIXING SPACER	2	EACH				



Notes -

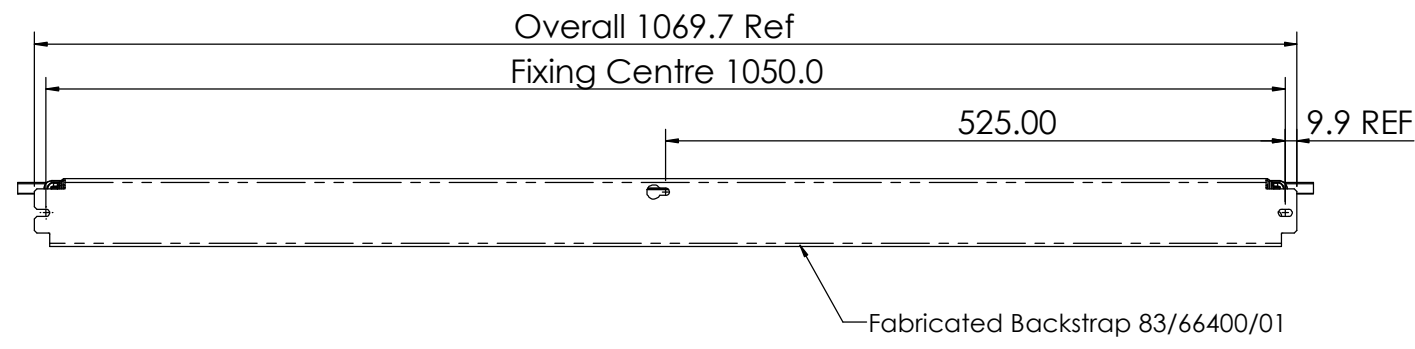
1. Electric Motor fitted to L.H Side
2. Motor Travel to be set before blind assembly is dispatched as follows -
  - Hold up or down and press setting key on motor for 6 seconds
  - Motor will beep "Di, Di, Di"
  - Drive the motor/blind to the required up position and stop
  - Press up once briefly
  - Motor locks into up position (Can feel motor lock)
  - Drive motor/blind to required lower position - Stop at required position
  - Press down once briefly
  - Motor locks into down position (Can feel motor lock)
  - Press "up" briefly - Motor will beep "Di"
  - Postions are now set



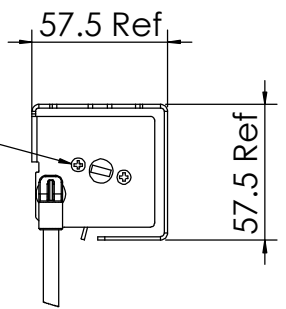
DESIGNER	CVA 01/11/2019
TOLERANCES UNLESS OTHERWISE SPECIFIED	
X	± 0.5
X.X	± 0.25
X.XX	± 0.15
HOLE CRS	± 0.15
ANGULAR	± 0.5°
MATERIAL	SEE COMPONENT DETAILS
FINISH	SEE COMPONENT DETAILS
WEIGHT	CE No. CE19-277
<b>Widney</b>	
TITLE	ELECTRIC BLIND
PART No	83/66400

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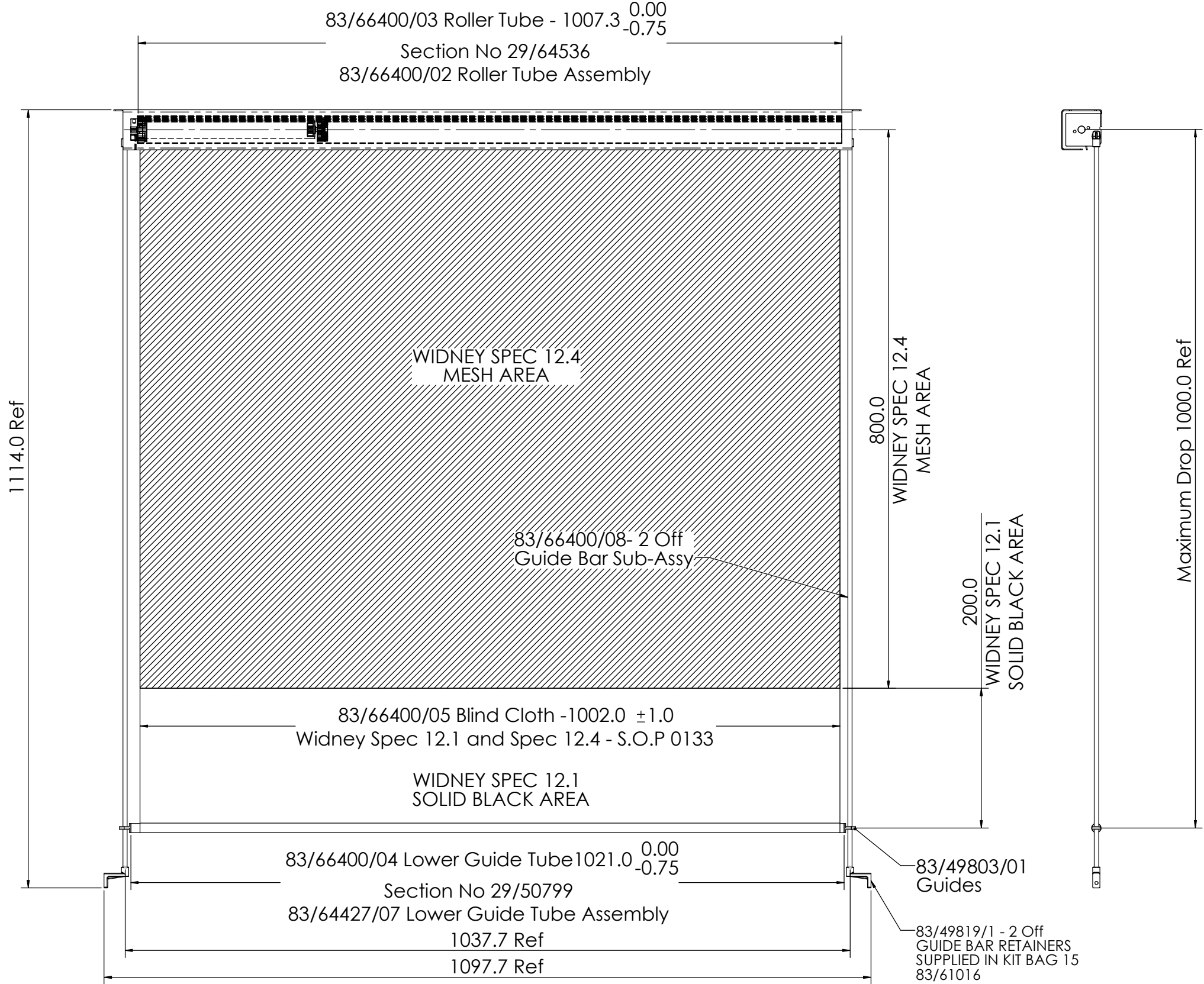
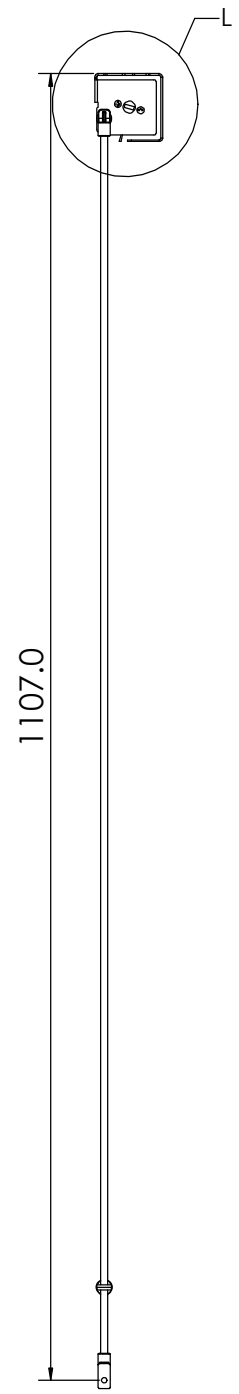
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-	-	-	-



83/66400/02 Roller Tube Assembly retaining in place by 502/001/001 Plas Tech Screws



DETAIL L  
SCALE 10 : 16



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X	± 0.5
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X.XX	± 0.15
HOLE CRS	± 0.15
ANGULAR	± 0.5°
MATERIAL	SEE COMPONENT DETAILS
FINISH	SEE COMPONENT DETAILS
WEIGHT	CE No. CE19-277
<b>Widney</b>	
TITLE	ELECTRIC BLIND
PART No	83/66400
	SHT 2 OF 5 ISSUE A

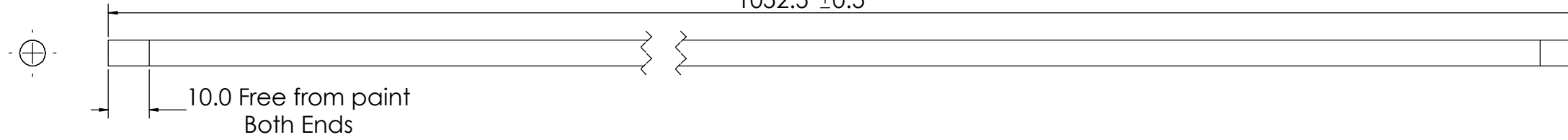
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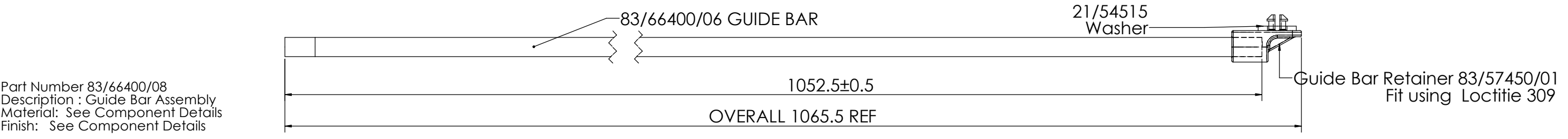
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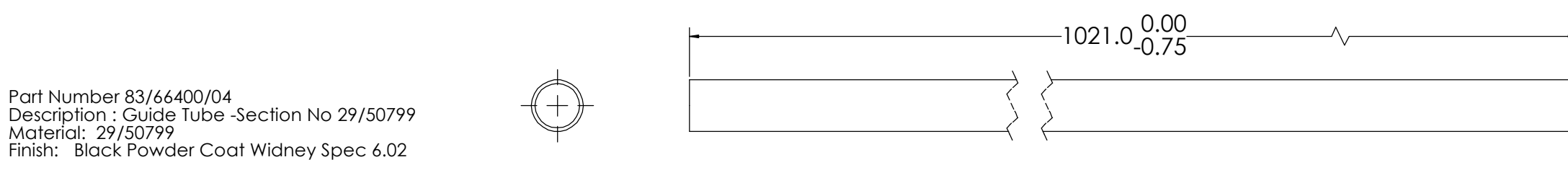
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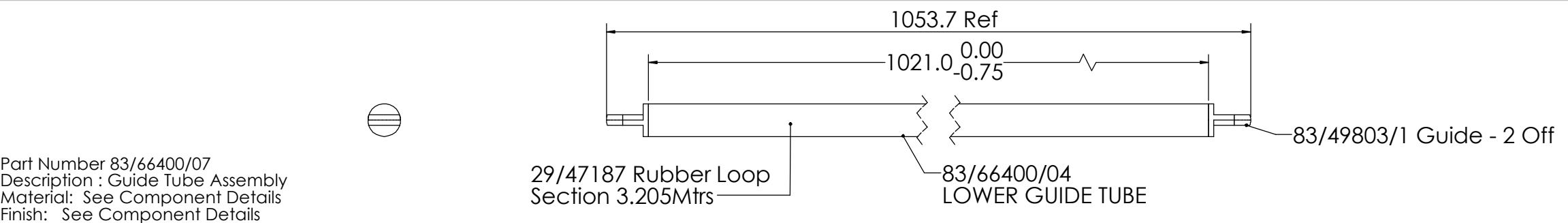
Part Number 83/66400/06  
Description : Guide Bar - Dia6.35 Alumniium Rod  
Material: Aluminium Bar Dia 6.35  
Finish: Black Powder Coat Widney Spec 6.02



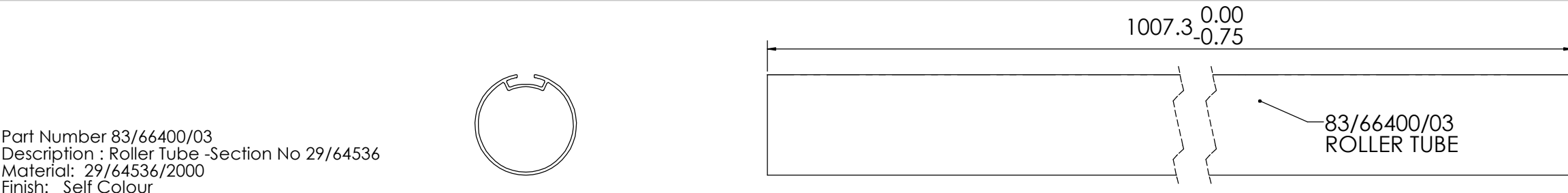
Part Number 83/66400/08  
Description : Guide Bar Assembly  
Material: See Component Details  
Finish: See Component Details



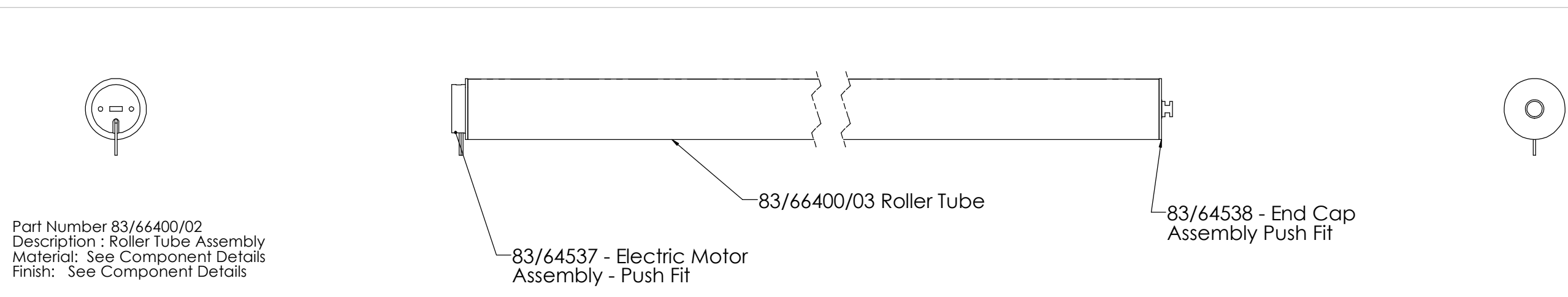
Part Number 83/66400/04  
Description : Guide Tube -Section No 29/50799  
Material: 29/50799  
Finish: Black Powder Coat Widney Spec 6.02



Part Number 83/66400/07  
Description : Guide Tube Assembly  
Material: See Component Details  
Finish: See Component Details



Part Number 83/66400/03  
Description : Roller Tube -Section No 29/64536  
Material: 29/64536/2000  
Finish: Self Colour



Part Number 83/66400/02  
Description : Roller Tube Assembly  
Material: See Component Details  
Finish: See Component Details

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X.X	± 0.25
X.XX	± 0.15
HOLE CRS	± 0.15
ANGULAR	± 0.5°
MATERIAL	SEE COMPONENT DETAILS
FINISH	SEE COMPONENT DETAILS
WEIGHT	CE No. CE19-277
<b>Widney</b>	
TITLE	SUB ASSEMBLIES
PART No	83/66400

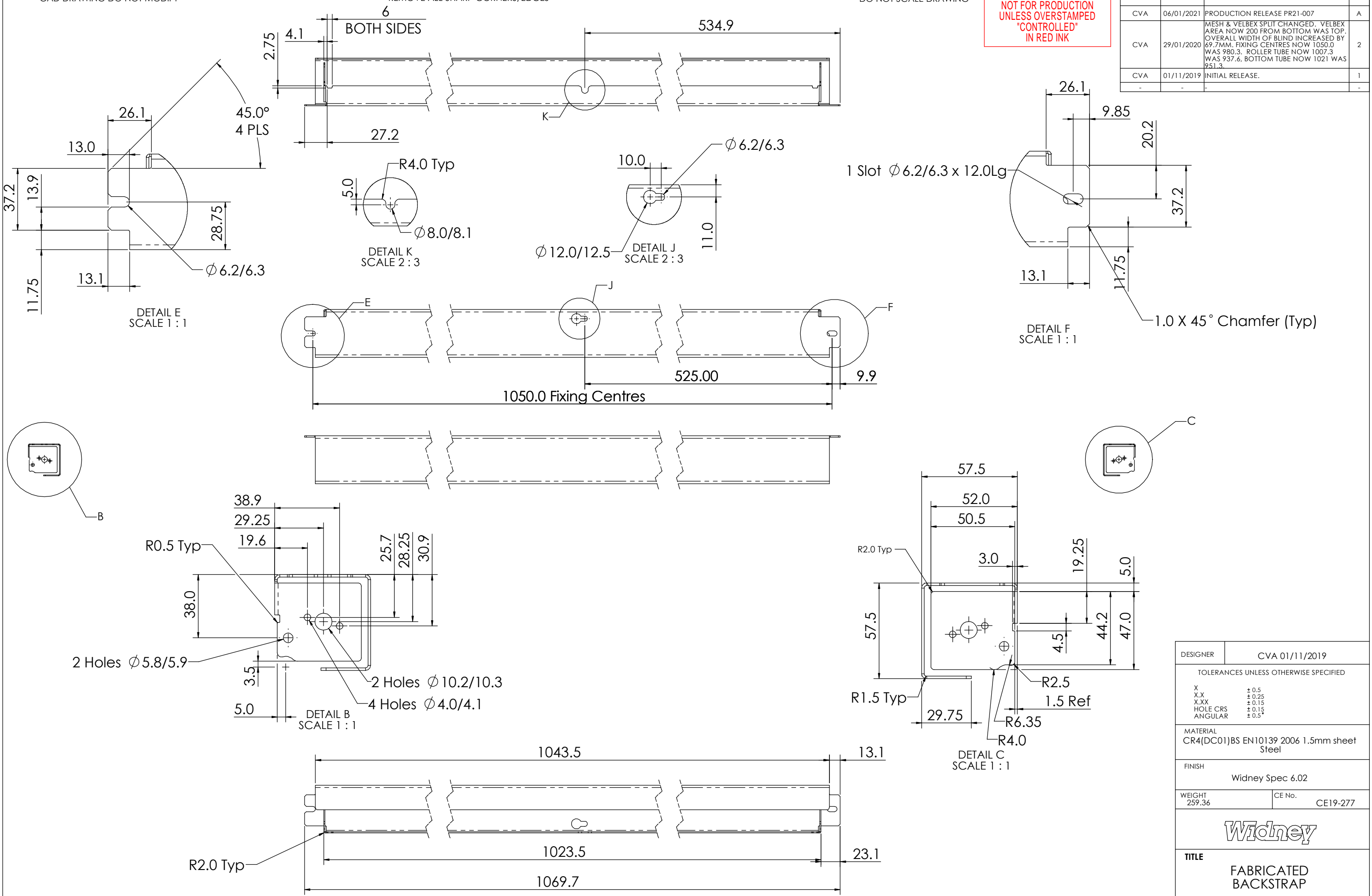
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A1 THIRD ANGLE PROJECTION

DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE STATED

METRIC SCREW THREADS SHALL CONFORM TO THE LIMITS AND TOLERANCES SPECIFIED IN THE CURRENT BS3643 PT2 CLASS 6g EXTERNAL OR 6H INTERNAL

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X.X	± 0.25
X.XX	± 0.15
HOLE CRS	± 0.15
ANGULAR	± 0.5°
MATERIAL	CR4(DC01)BS EN10139 2006 1.5mm sheet Steel
FINISH	Widney Spec 6.02
WEIGHT	259.36
CE No.	CE19-277
<b>Widney</b>	
TITLE	FABRICATED BACKSTRAP
PART No	83/66400/01
SHT	4 OF 5
ISSUE	A