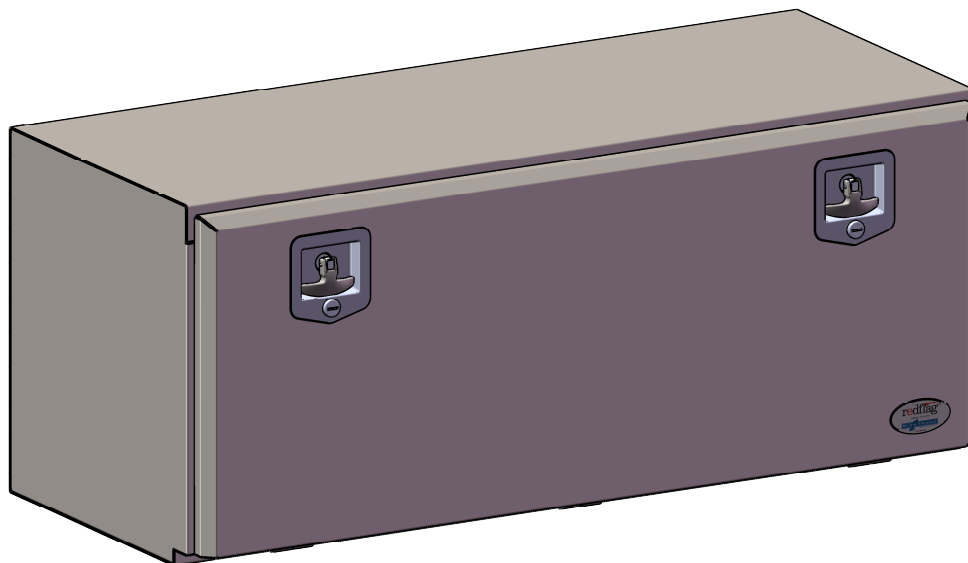
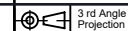




REVISIONS			
PRO REV.	DATE.	ALTERATION.	AUTH
02	28-10-2008	Add Part 7	V882
03	04-06-2009	Change Bend Radius Of Part 2 & Part 3 From 1.5mm To 3mm	V882
04	23-03-2010	Delete Part 9 & part 10; Replace Stainless Steel Chain - Light Duty Chain Designed for Tool Box Lip (AC-04) By Stainless Steel chain 20mm x 8mm x 2mm (AC-06); Add Domed Head Bolt M4, Nyloc Nut M4 & Washer M4 (AC-07, AC-08 & AC-09).	V882
05	13-01-2011	Shorten Lanyard From L640mm To L600mm So Door Open 90° (As Per Client's Rev 01).	V882
06	27/05/2011	Add two 6mmDia holes on the Lod of Tool Box(As Per from mail of Client-Rev 02)	V667
07	02-05-2012	Revise hinge from Butt hinge to Barrel hinge Following ECR 12-0011	V1422
08	29-06-2015	- Changed all carton boxes for toolboxes from noodle box to boy girl As ECR 15-003. - Changed part 4 dimensions 1231 was 1228, 527 was 524 As DUR 15-0021.	V1904
	27-11-2015 04-12-2015	- ECR15-005: Increase size of T latch cut out. - Update dimension cut angle, door steel from 36mm to 37.5mm & 42mm to 45mm.	V1904
	02-04-2016	- Updated cutting corner shapes of Steel & Stainless Steel Tool Box Beveled Lid As DUR 16-0008.	V1422
	08-07-2016	- Applying a sticker on the inside of the doors in the centre as ECR 001-0006.	V1904
	20-06-2019	- DUR 19-0064: Gap cut of Part 1,2,3.	V2552
	20-04-2021	As Per Dur 20-0148 [Converting drainage hole drilling to laser cutting]	V2885
		As Per Dur 20-0069 [Add adhesive info for stainless steel label]	
	30-06-2021	As Per Dur 21-0094 [Update the size of the drain hole]	

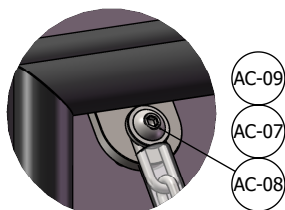
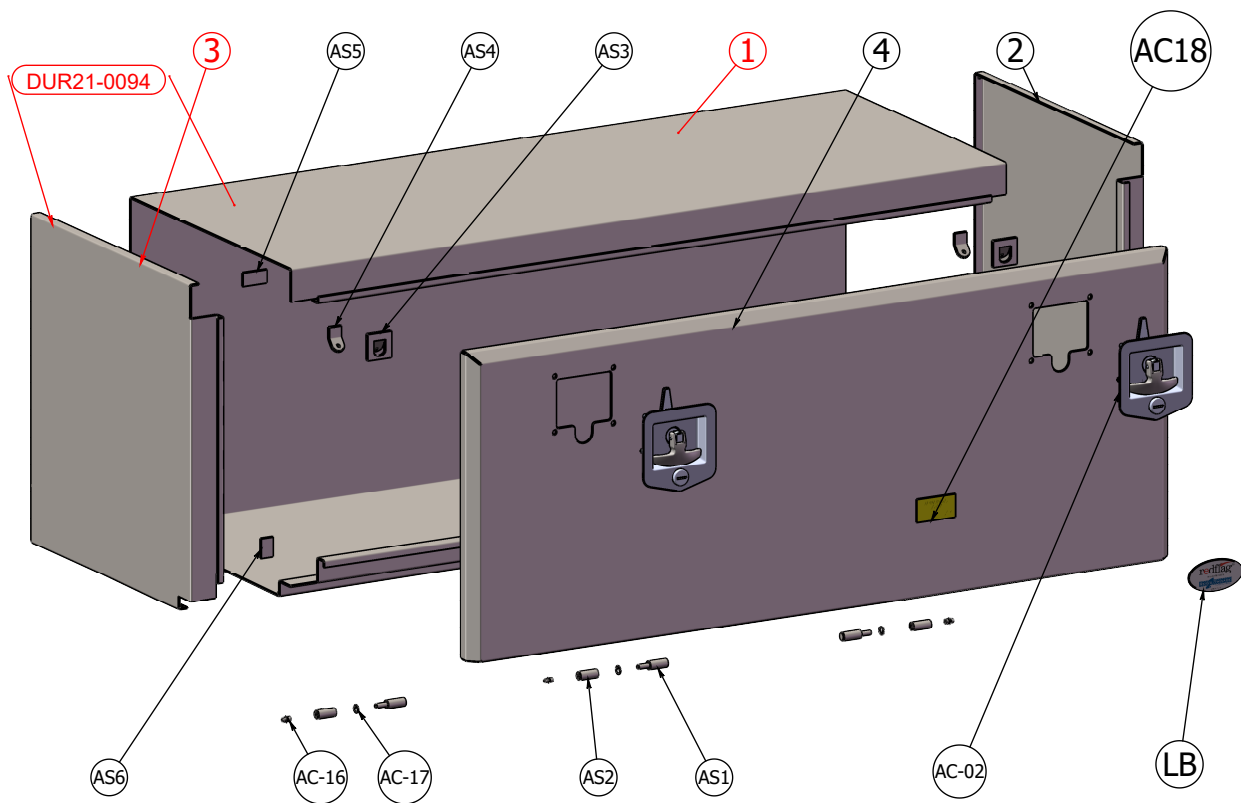
MO:	Batch:	Product Description: R/F-Reid & Twiname Beveled Lid Steel Tool Box-L1200xH500xD500		08	30-06-2021	As Per Dur 21-0094 [Update the size of the drain hole]					V2885			
Quantity Batch:		Product Code: 001-001-0000NZ												
Contract #:		Dwg Description: REVISIONS TABLE		PRO REV.	DATE	ALTERATION					AUTH.			
Contract Ref:		Client: RED FLAG/REID & TWINAME	Client Code: TBPC1200	Linear	>0-3	>3-6	>6-30	>30-120	>120-400	>400-1000	>1000-2000	>2000-4000	>4000-8000	Angle Tolerance
Approved By:		Date:	Client Dwg Ref: -	Client Rev: 02	Flatness	>0-10	>10-30	>30-100	>100-300	>300-1000	>1000-3000			±1°
Signature By:		Date:	Product Finish: Black /Smooth/Matt 25+-5/RAL 9005											
					NOTE: All dimensions in mm (unless noted otherwise)			W =37.35 (Kg)		Sheet 1 of 3			 3rd Angle Projection	



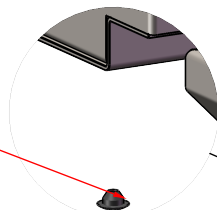
List of Part							
Part #	Code	Description	Material Spec	Size	Qty.	Unit	Total
1	901-040-0030-2	1.5mm thk Hot Rolled Steel Sheet Cut To Size	CT 3 (250 Mpa)	1584x1200x1.5mm	1	M2	1.9008
2	901-040-0030-2	1.5mm thk Hot Rolled Steel Sheet Cut To Size	CT 3 (250 Mpa)	546x521x1.5mm	1	M2	0.2845
3	901-040-0030-2	1.5mm thk Hot Rolled Steel Sheet Cut To Size	CT 3 (250 Mpa)	546x521x1.5mm	1	M2	0.2845
4	901-040-0030-2	1.5mm thk Hot Rolled Steel Sheet Cut To Size	CT 3 (250 Mpa)	1235.5x531x1.5mm	1	M2	0.6561

List of Assembly							
Part #	Code	Description	Material Spec	Size	Qty.	Unit	Total
AS1	SFP-010-0151	Barrel Hinge Male Part (Steel) Weld on	CT 3 (250 Mpa)	-	3	Pcs	3
AS2	SFP-010-0150	Barrel Hinge Female Part (Steel) Weld on	CT 3 (250 Mpa)	-	3	Pcs	3
AS3	SFP-010-0001	Tool Box (Steel) - Lanyard Bracket : Lid	CT 3 (250 Mpa)	40x40x3mm	2	Pcs	2
AS4	SFP-010-0002	Tool Box (Steel) - Lanyard Bracket - Body	CT 3 (250 Mpa)	40x20x3mm	2	Pcs	2
AS5	SFP-010-0050	Tool Box Corner Flange (Steel) 40x20x1.5mm	CT 3 (250 Mpa)	40x20x1.5mm	2	Pcs	2
AS6	SFP-010-0051	Tool Box Corner Flange (Steel) 30x20x1.5mm	CT 3 (250 Mpa)	30x20x1.5mm	2	Pcs	2

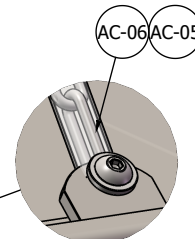
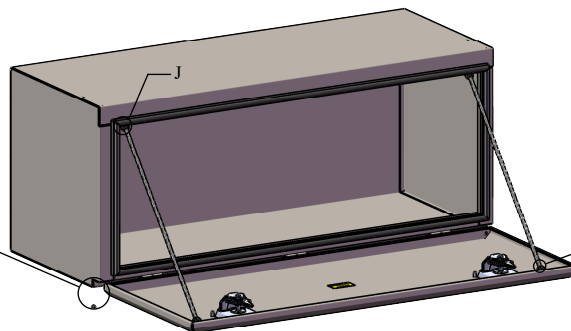
List of Packing							
Part #	Code	Description	Material Spec	Size	Qty.	Unit	Total
AC-02	915-006-0002	T-Paddle handle lock "Edge Style" (T-latch 50052) c/w Gasket & Key	Stainless Steel Grade 304	-	2	Pcs	2
AC-03	915-008-0000	Rubber Dust Proof Seal , 8mm dia rubber seal Plastic pinch type (Use Length 3020mm)	Rubber	3020mm	1	Pcs	1
AC-05	915-009-0005	8mm dia Black Plastic Heat Shrink (Use Length 570mm)	Plastic	570mm	2	Pcs	2
AC-06	915-013-0000	Stainless Steel chain 20mm x 8mm x 2mm (Use Length 600mm)	Stainless Steel	-	2	Pcs	2
AC-07	914-098-0004	Stainless steel washer to suit M4 OD 10mm x 1mm	Stainless steel	-	8	Pcs	8
AC-08	914-016-0990	Hex socket (allen Key) & Domed Head bolt M4 x 15mm L x 0.7 pitch	Stainless Steel	-	4	Pcs	4
AC-09	914-047-0009	Nyloc Nut : M4 x pitch 0.7 Stainless Steel	Stainless Steel	-	4	Pcs	4
AC-10	N/A	Seal Button	Plastics	-	1	Pcs	1
AC-16	915-060-0000	M6 grease nipple	Steel	-	3	Pcs	3
AC-17	914-096-0010	Flat Washer M6 x 6.1mmID x 12mmOD x 1mmT	Brass	-	3	Pcs	3
AC18	919-100-0110	Warning Lable "Lid not to be used as a shelf "	-	-	1	Pcs	1
LB	919-100-0050	"RED FLAG Logo with www.retwine.co.nz"- Oval-shaped Label,90mmL x 45mmH	S/Steel 304	-	1	Pcs	1
BOX	920-203-2025	Card board Box L1210 x H510 x D515 "RED FLAG Logo with www.retwine.co.nz": L1200 x H500 x D500 Tool Box	Girl/Boy: 3ply	-	1	Pcs	1



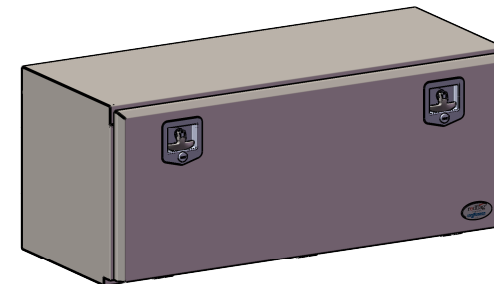
DETAIL J



DETAIL BJ



DETAIL G



Chú ý:

- Khi hàn dây treo nắp phải mở 90°

-Hàn kín các khe hở lắp ráp.

-Khoan thêm 2 lỗ $\varnothing 6\text{mm}$ ở vị trí góc, phía đáy của nắp thùng để thoát nước.

MO:	Batch:	Product Description: R/F-Reid & Twiname Beveled Lid Steel Tool Box-L1200xH500xD500				08	30-06-2021		As Per Dur 21-0094 [Update the size of the drain hole]					V2885		
Quantity Batch:		Product Code: 001-001-0000NZ														
Contract #:		Dwg Description: ASSEMBLY 1 OF 2				PRO REV.	DATE		ALTERATION					AUTH.		
Contract Ref:		Client: RED FLAG/REID & TWINAME		Client Code: TBPC1200		Linear	>0-3	>3-6	>6-30	>30-120	>120-400	>400-1000	>1000-2000	>2000-4000	>4000-8000	Angle Tolerance
Approved By:		Date:		Client Dwg Ref: -		Client Rev: 02		Flatness	>0-10	>10-30	>30-100	>100-300	>300-1000	>1000-3000		±1°
Signature By:		Date:		Product Finish: Black /Smooth/Matt 25+-5/RAL 9005				NOTE: All dimensions in mm (unless noted otherwise)		W =37.35 (Kg)		Sheet 2 of 3			 3rd Angle Projection	

